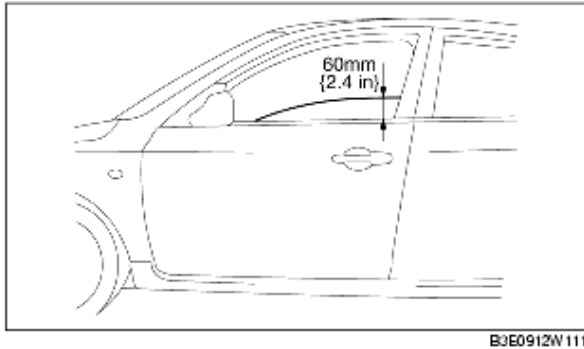


## FRONT DOOR GLASS REMOVAL/INSTALLATION

B3E091259500W01

1. Position the front door glass so that the distance from the top of the front door glass to the upper part of the front beltline molding is **60 mm {2.4 in}**.

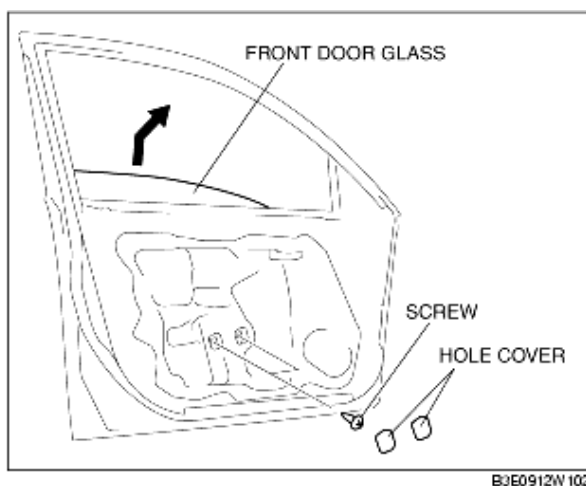


2. Disconnect the negative battery cable. (Vehicles with power window system)
3. Remove the inner garnish. (See [INNER GARNISH REMOVAL/INSTALLATION](#).)
4. Remove the regulator handle. (Vehicles with manual window system) (See [REGULATOR HANDLE REMOVAL](#).)
5. Remove the front door trim. (See [FRONT DOOR TRIM REMOVAL/INSTALLATION](#).)
6. Remove the front door speaker. (See [FRONT DOOR SPEAKER REMOVAL/INSTALLATION](#).)

### Note

- For installing the front door glass, the front door speaker must be removed to align the glass edge with the glass run channel by hand, through the speaker installation hole.

7. Remove the hole cover.
8. Remove the screws.



9. Lift the front door glass up and remove it while tilting it in the direction of the arrow.
10. Install in the reverse order of removal.